

6" Faircloth Skimmer® Surface Drain

Instructions for Assembly, Use and Maintenance

You Will Need:

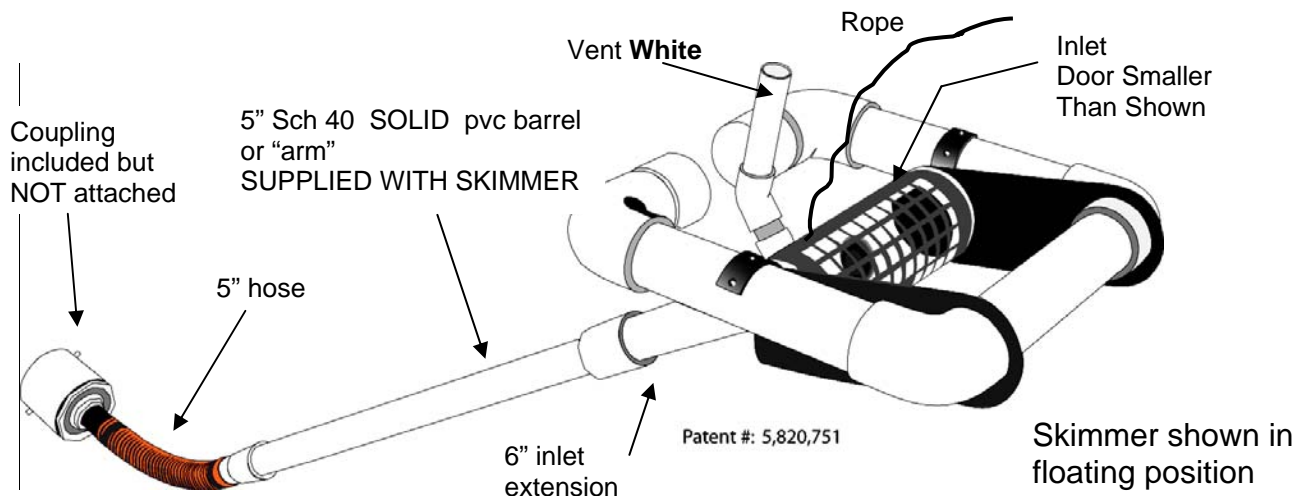
8 feet or more of 5" Sch 40 PVC pipe SOLID that came with the skimmer
Primer and glue for PVC pipe
Phillips screw driver, maybe a knife

Assembly and Installation Directions.

1. Glue on the 6" inlet extension to the Tee on the inlet. Install the vent.

Details Prime and glue the 6" inlet extension (with the coupling, 5" bushing and screws on one end) into the 6" end of the Tee on the side of the Inlet (10" horizontal tube suspended between the sides of the float with the aluminum screen door).

Install the vent into the socket in the Tee, back the screw out, insert the short end of the vent, point the long end toward the door on the inlet, and tighten the screw. Use a little grease so it can be removed later.



2. Glue the 10' long 5" sch 40 barrel to the 5" white coupling on the hose.

Details You will need the 5" Sch 40 PVC pipe (solid, not foam core) that came with the skimmer for the barrel (or "arm") between the float assembly and the 5" hose. The length of the pipe should be about 1.4 times the depth of the basin so the skimmer floats properly when the basin fills with a minimum length of 8' so the skimmer can be pulled to the side of the basin for maintenance.

If barrel is longer than 12', weight may have to be added to the inlet so it sits at the right depth.

3. Put the other end of the barrel into the socket on the inlet extension and tighten the screws.

Details Make sure the screw points are not protruding into the 5" bushing on the outlet end of the inlet extension you glued onto the Tee.

WITHOUT GLUE OR PRIMER, but with a little grease, insert the other end of the pipe into the bushing all the way in until it hits bottom. It may be easier to do this in the basin after you have connected the hose to the pipe, riser or outlet structure. Tighten the screws so the points enter the pipe to secure it; they do not have to go all the way in. This connection is not glued to allow disassembly and possible reuse of the skimmer later.

4. Cut the orifice in the disk (size shown on the erosion control plans), put the disk in the adaptor, install the adaptor over the inlet, and tighten the screw. Close the door.

Details Refer to the erosion control plans for the orifice size. Open the door on the inlet, loosen the screw on the adaptor on the inlet pipe, and remove the 6" disk. Follow the instructions below for cutting the ORIFICE. Install the orifice in the adaptor, put the adaptor over the inlet, secure it with the screw (through the hole in the top of the inlet) and close the door and secure it with the screw eye. If you do not know the size of the orifice, refer to the instructions on the next page.



5. Cut a trench in the bottom of the basin 1' to 2' deep under where the skimmer will be placed. If required, place a support under the skimmer inlet.

Details If the skimmer will settle to the bottom when the basin drains it is recommended that a 1' - 2' deep trench a backhoe bucket wide should be excavated under the skimmer to catch sediment that will settle under the skimmer.

If a pool of water is to be provided, install the support under the skimmer inlet as shown on the erosion control plans. It is recommended that the hose connection to the pipe through the dam be low enough that the whole pond can be drained using the skimmer even if a pool of water is to be provided. Doing this will avoid using a pump to drain the very bottom of the pond.

If ice is expected during winter place the skimmer near the dam or side of the basin where the ice will be the thinnest and you can get to the inlet to break the ice and keep water flowing through the skimmer. But do not put it so close to the side that the skimmer cannot settle to the bottom and drain the whole basin.

6. Attach the 5" threaded fitting on the hose to the outlet structure.

Details The hose should be connected to the outlet structure using the 5" threaded fitting. If attaching to a concrete structure with a hole or orifice at the bottom, use a steel plate with a hole cut in it and a 5" coupling welded to it that will fit over the hole in the concrete; bolt the plate to the structure with sealant to make it water tight. If attaching to a metal structure: 1) use a stubout on the side at the bottom with a 5" threaded female coupling, 2) if a valve is attached to the structure use couplings and reducers down to a 5" threaded female coupling. (You may NOT be able to do this on the inlet side of some types of slide gates; either use another connection point or leave the slide gate off until the skimmer is removed.)

It is possible to attach the skimmer directly to a pipe through the dam (without a riser) but make sure the connection point is properly anchored, even for a metal pipe, so it does not float or move. To attach to a plastic pipe attach a 6" coupling with a 6" x 5" bushing, the 5" threaded, to the hose and attach it to the plastic pipe.

7. Attach the rope to the Tee and the other end to a stake on the side of the basin.

Details Tie one end of the rope around the Tee between the vent socket and the 10" tube on the inlet. Secure the other end to a stake or post on the dam or side of the basin where it can be used to pull the skimmer to the side if necessary to remove trash and debris.

8. Put a fence post, 1 not 2, on the opposite side of the barrel from where the rope is tied to a stake to keep the skimmer in place.

Details Put the skimmer where you want it to settle to the bottom and drive a metal fence post into the ground on the outside of the barrel (away from the side) 3' from the float to hold the skimmer in that place. Make sure it is high enough so the barrel does not float over the top when the basin fills. Posts on both sides of the barrel are not recommended because it will prevent pulling the skimmer to the side for maintenance.

9. Take a break.

Maintenance

Trash: If the inlet screen clogs and there is water in the basin, tugging on the rope several times will usually wash the trash off and restore flow. If not, pull the inlet to the side of the basin and use a stick to clean the screen. Open the screen door and remove any trash or sediment inside so grass or trees do not grow in the inlet. (Yes, this can happen!)

Sediment Accumulation Around Skimmer: A shallow, long basin, using baffles, and inflow in the basin at the opposite end from the outlet help keep sediment away from the skimmer. If sediment restricts skimmer movement, pull the skimmer to one side and excavate under it.

Ice: Try to keep ice broken up at the inlet and around the barrel to keep water flowing, making it less likely the inlet will freeze. Spray painting the float black to absorb heat is recommended. Use paint that will stick to PVC plastic.

Handling the Skimmer: The skimmer is made of plastic and will withstand heat, cold and sunlight but it needs to be handled by hand, NOT grabbed with a backhoe bucket and yanked around, especially in cold weather. To remove the skimmer, disconnect the hose first, then disconnect the barrel from the inlet extension. DO NOT try to pull the skimmer loose with a backhoe.

Vandalism: Keep unauthorized persons that may do damage off the site. Do not provide rocks close to the skimmer if possible. If possible, taking other considerations into account, position the skimmer out in the basin away from the banks to decrease the potential for a successful hit.

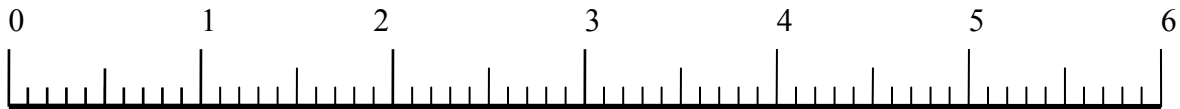
Call if you have problems or questions

Cutting and Installing the ORIFICE in the Inlet

Purpose: cutting a smaller hole or **orifice** (less than 6") in the disk and installing it in the inlet reduces the flow rate through the skimmer to match the volume of the basin and the number days to drain it. It customizes the skimmer for the basin it is used in and **is not optional** if the erosion control plan calls for a specific orifice.

1. The size of the orifice should be shown on the erosion control plans with the sediment basin specifications. If so use the following instructions to adjust the cutter, cut the orifice in the disk, put the disk in the adaptor, and install the adaptor over the inlet. If the size is not shown use the instructions on the next page to determine the orifice size or call us.
2. **Cutting the Orifice** After finding the size of the orifice on the plans or determining the size use the cutter provided to cut the hole in the center of the plastic disk you removed from the inlet.

Measure the radius (1/2 of the diameter) of the required orifice from the center of the pilot hole in the disk and mark it with a pencil.



Fold Page on Bottom Line to Create Ruler for Measuring Orifice Radius

BE CAREFUL OF THE SHARP NAIL POINT! Loosen the bolt in the slot by turning the wing nut. Place the end of the bolt with the 2 nuts on it in the pilot hole in the center of the plastic disk. Place the point of the nail on the mark for the orifice radius.

While holding the bolt at the proper place, remove the cutter from the pilot hole and tighten the wing nut. You should be able to tighten it without a wrench or pliers.

Next, insert the end of the bolt back in the pilot hole in the plastic disk so the nail point is against the disk. Hold the disk in one hand while turning the cutter with the other hand and scour the disk. Don't try to cut through the disk with just one turn, take several on each side. Turn the disk over and scour the other side several times.

The center of the hole should pop out after scouring both sides even if the plastic is not cut completely through around the entire perimeter. If not, CAREFULLY use a knife and cut around the scour line to finish cutting through.

3. **Installing the Orifice** Remove the screw eye holding the aluminum screen door on the inlet and open the door to get to the inlet:

Put the disk into the adaptor and install the adaptor over the inlet, the 6" pipe sticking through the side of the 10" pipe with the Tee attached to it. **See the picture above.** Tighten the screw on the adaptor enough so the point goes into the pipe. Put the Phillips screwdriver through the hole in the top of the inlet to reach this screw. Check to make sure the adaptor is secure.

DON'T GLUE THE DISK IN THE INLET. Doing so limits reusing the skimmer on another sediment basin that requires a different size orifice.

Close the door and replace the screw eye to hold it shut.

Determining Orifice Size

Draining the sediment basin in the required time involves: #1 choosing the size skimmer needed to drain the basin's volume in the specified number of days, in this case a 6" skimmer; and #2 adjusting the flow rate through the skimmer using a smaller orifice or hole placed over the inlet pipe. To determine the radius of this orifice divide the basin's volume by a factor (from #2 below) for the number of days to drain the basin; the result is the required area of the orifice. Then, calculate the orifice radius using $Area = \pi r^2$ and solving for r , $r = \sqrt{(Area/3.14)}$. The cutter can be adjusted to that radius and the orifice cut in the plastic disk that fits over the inlet as described above. This procedure "customizes" the skimmer for the basin it will be installed in.

- 1. Approximate skimmer maximum capacities based on typical draw down requirements, which can vary between States and jurisdictions and watersheds. Draining the basin in less than 2 days is not recommended.

6" skimmer	51,840 cubic feet in 24 hours	259,200 cubic feet in 5 days
with a 5" head	103,680 cubic feet in 2 days	311,040 cubic feet in 6 days
	155,520 cubic feet in 3 days	362,880 cubic feet in 7 days
	207,360 cubic feet in 4 days	

- 2. **Factors** (in cubic feet of flow per square inch of opening through a round orifice for the draw down times shown) to use in determining the orifice radius in inches for a particular basin volume to be drained. This quick method works because the orifice is centered in the inlet and has a constant head (the distance between the center and the water surface).

An alternative method is to use the orifice equation ($C = 0.59$) with the head for the particular skimmer (shown under #1 above) and determine the required orifice for the volume and draw down time.

6" skimmer	1,814 to drain the basin in 24 hours	9,070 to drain the basin in 5 days
	3,628 to drain the basin in 2 days	10,884 to drain the basin in 6 days
	5,442 to drain the basin in 3 days	12,701 to drain the basin in 7 days
	7,256 to drain the basin in 4 days	

The 1) size skimmer necessary for the sediment basin and 2) the required orifice radius and diameter for the skimmer should be shown on the erosion control plan for each basin. Also give the basin volume and number of days to drain; this can be helpful when the contractor orders the skimmer. During the skimmer installation the required orifice can be cut in the plastic disk by the contractor using the supplied cutter and installed in the skimmer using the instructions with the skimmer.

The plan review and enforcement authority may require calculations showing that the skimmer used can drain the basin in the required time.

For more information on sizing the orifice and for an example problem go to our web site or call us.

Revised 2-2-01; 3-3-05; 6-7-06; 1-26-07; 11-14-07

J. W. Faircloth & Son Inc.
412-A Buttonwood Drive
PO Box 757
Hillsborough, NC 27278
(919) 732-1244
(919) 732-1266 Fax
Email: warren@fairclothskimmer.com
FairclothSkimmer.com

Distributed by:



www.quicksupplydm.com
(515)289-1271

6inchInstr TM 11-07