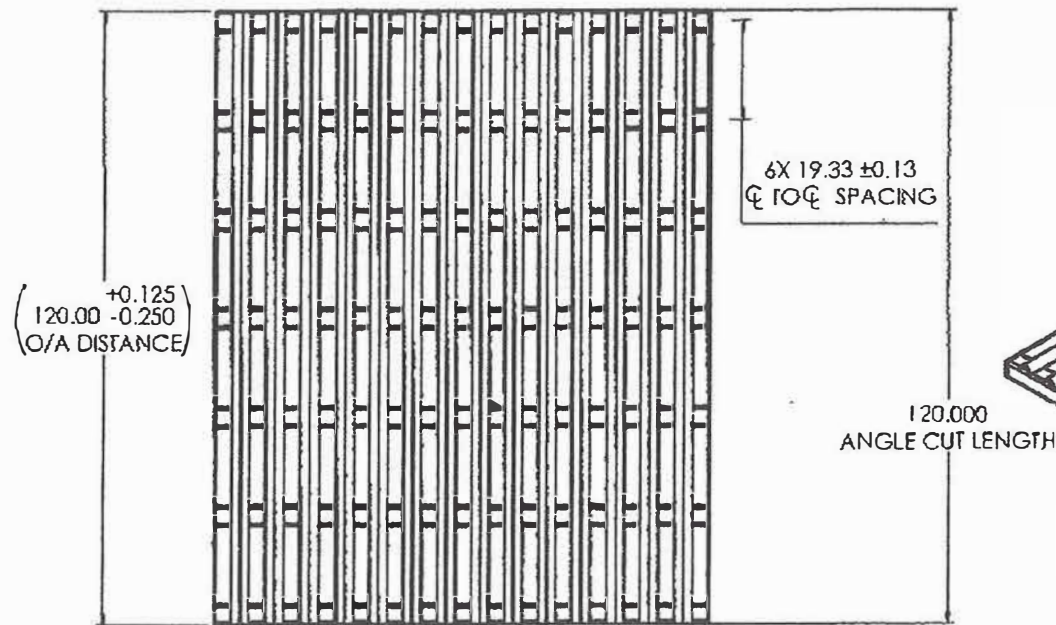
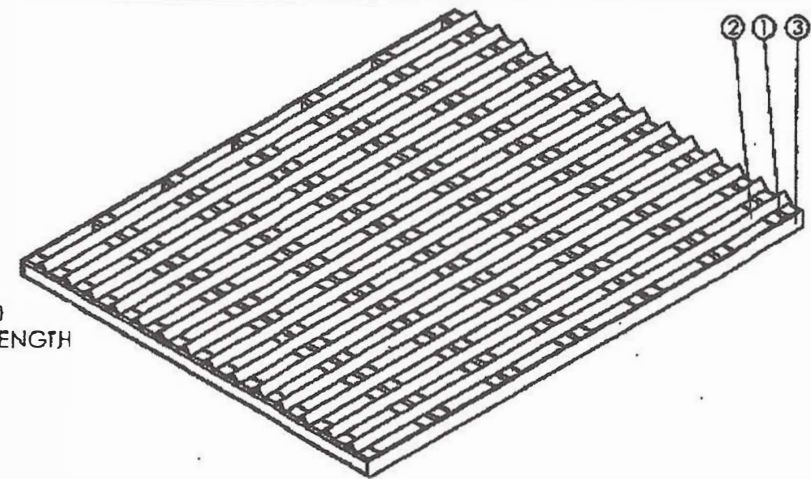
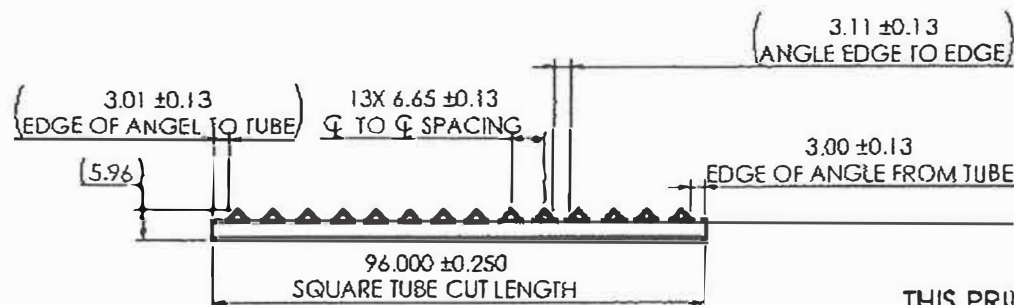




| NO. | PART NUMBER        | DESCRIPTION                             | QTY. |
|-----|--------------------|-----------------------------------------|------|
| 1   | RUMBLE TUBE CENTER | 4" X 4" X .375" SQ TUBING 96" LENGTH    | 7    |
| 2   | RUMBLE ANGLE       | 2.5" X 2.5" X .375" ANGLE - 119" LENGTH | 14   |
| 3   | RUMBLE BORDER      | 4" X 120" X .375 FLAT STOCK 120" LENGTH | 2    |



**NOTES:**  
 USE ONLY 3/8" THICK MAT'L  
 56' OF 4" SQUARE TUBING NEEDED PER CENTER  
 140' OF 2.5" X .375 ANGLE IRON NEEDED PER CENTER  
 20' OF 4" X .375" FLAT STOCK NEEDED PER CENTER



THIS PRINT IS USED FOR GOLDEN BEAR SERVICE PURPOSES ONLY

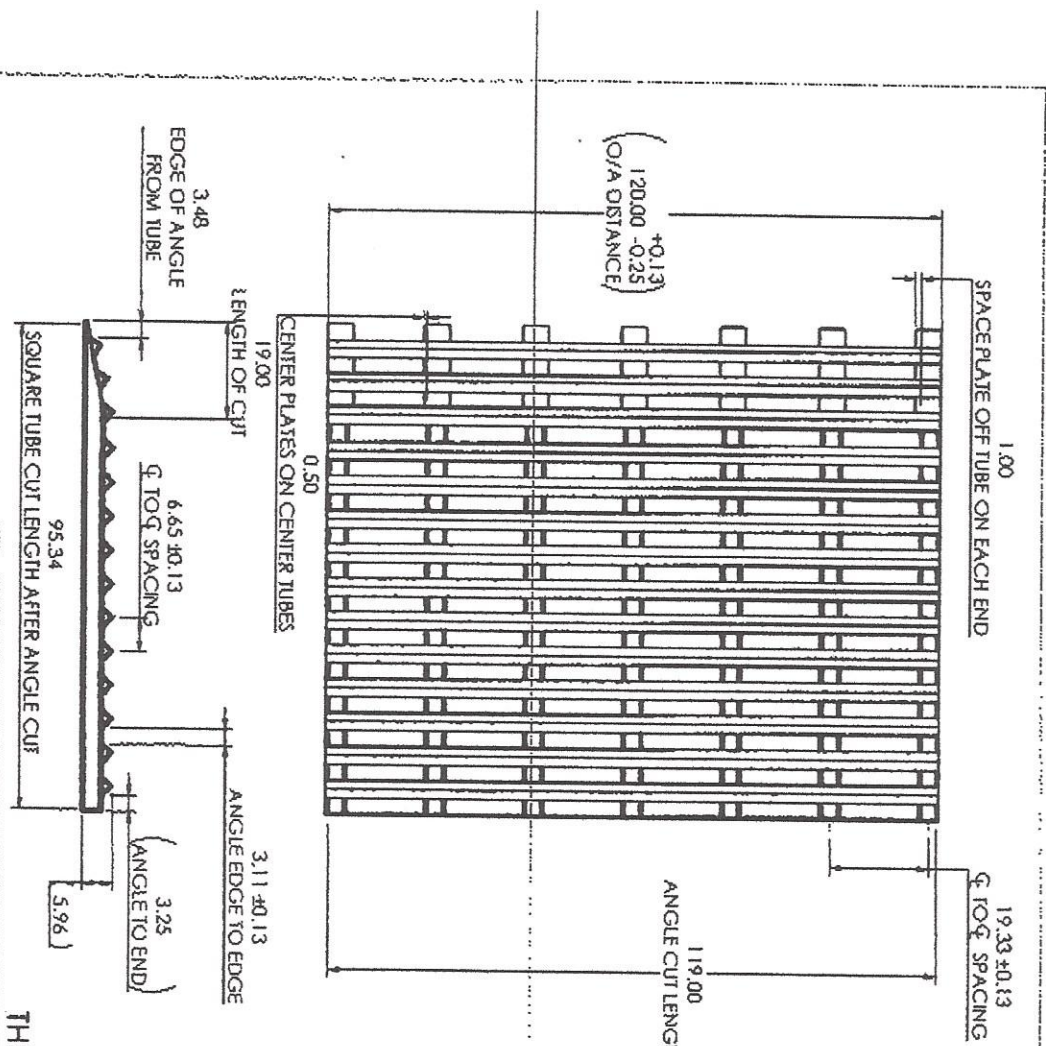
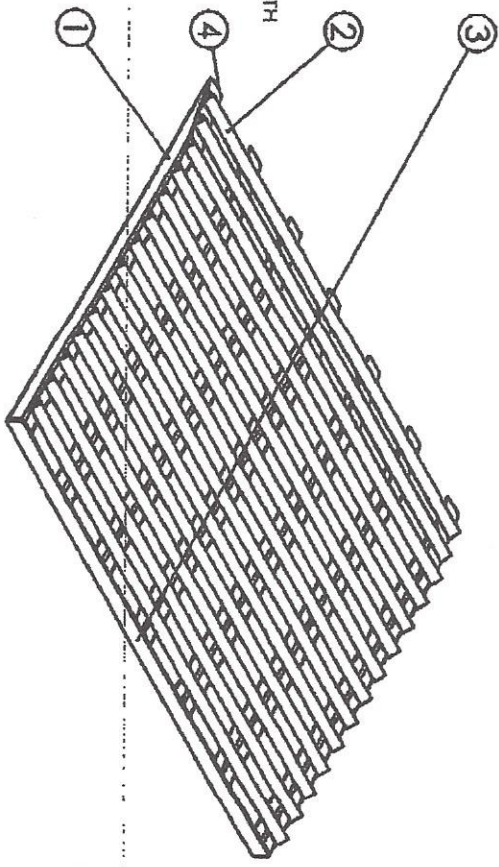
**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GOLDEN BEAR SERVICES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GOLDEN BEAR SERVICES IS PROHIBITED.

|                                      |  |           |                     |
|--------------------------------------|--|-----------|---------------------|
| UNLESS OTHERWISE SPECIFIED:          |  | NAME      | DATE                |
| DIMENSIONS ARE IN INCHES             |  | DRAWN     | S. KEPLER 5-29-2015 |
| TOLERANCES:                          |  | CHECKED   |                     |
| FRACTIONAL: $\pm 1/32$ "             |  | ENG APPR. |                     |
| ANGULAR: BEND $\pm 1/2$ "            |  | MFG APPR. |                     |
| TWO PLACE DECIMAL: $\pm .003$ "      |  | Q.A.      |                     |
| THREE PLACE DECIMAL: $\pm .010$ "    |  | COMMENTS: |                     |
| INTERPRET GEOMETRIC TOLERANCING PER: |  |           |                     |
| MATERIAL                             |  |           |                     |
| FINISH                               |  |           |                     |
| RAW                                  |  |           |                     |
| DO NOT SCALE DRAWING                 |  |           |                     |

|                 |             |
|-----------------|-------------|
| WEIGHT: 1922.72 | APPLICATION |
| NEXT ASSY       | USED ON     |

|                                                         |                        |     |
|---------------------------------------------------------|------------------------|-----|
| GOLDEN BEAR SERVICE                                     |                        |     |
| 562-310-3017<br>8260 CABALLO WAY<br>FLAGSTAFF, AZ 86004 |                        |     |
| TITLE: RUMBLE GRAT-CENTER                               |                        |     |
| SIZE A                                                  | DWG. NO. RUMBLE CENTER | REV |
| SCALE: 1:35                                             | SHEET 1 OF 1           |     |

| ITEM NO. | PART NUMBER       | DESCRIPTION                               | QTY. |
|----------|-------------------|-------------------------------------------|------|
| 1        | RUMBLE RAMP       | 4" X 4" X 3/8" SQUARE TUBE 96" CUT LENGTH | 7    |
| 2        | RUMBLE ANGLE      | 2.5" X 2.5" X .375" ANGLE - 119" LENGTH   | 14   |
| 3        | RUMBLE BORDER     | 4" X 120" X .375" FLAT STOCK 120" LENGTH  | 1    |
| 4        | RUMBLE RAMP PLATE | RUMBLE GRAT COVER UP PLATE                | 7    |



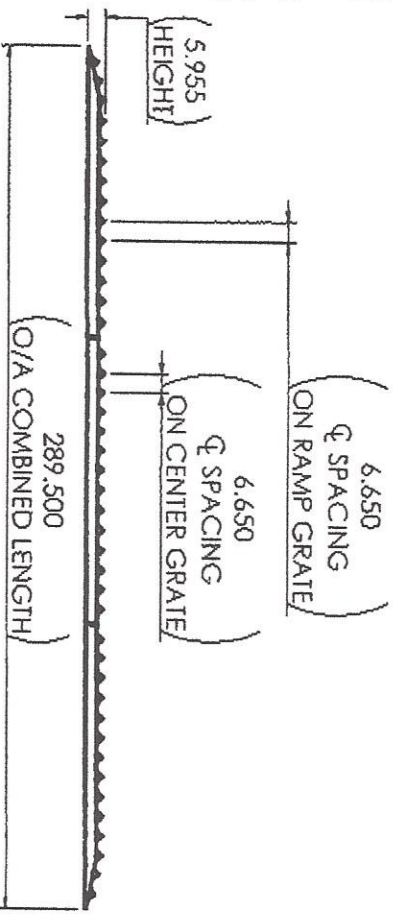
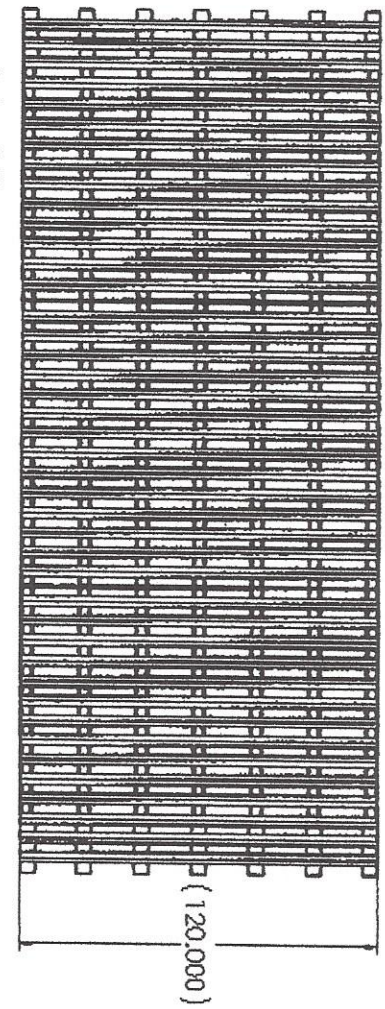
NOTES:  
USE ONLY 3/8" THICK MATL  
56' OF 4" SQUARE TUBING NEEDED PER CENTER  
140' OF 2.5" X .375 ANGLE IRON NEEDED PER CENTER  
10' OF 4" X .375" FLAT STOCK NEEDED PER CENTER  
LASER CUT (7) 1/4" RAMP PLATE

THIS PRINT IS USED FOR GOLDEN BEAR SERVICE PURPOSES ONLY

|                             |  |           |           |
|-----------------------------|--|-----------|-----------|
| UNLESS OTHERWISE SPECIFIED: |  | NAME      | DATE      |
| DIMENSIONS ARE IN INCHES    |  | S. KEPLER | 5-29-2015 |
| TOLERANCES:                 |  | CHECKED   | ENG APPR  |
| FRACTIONAL: 1/32"           |  |           |           |
| ANGULAR: BEND: 1/2°         |  |           |           |
| TWO PLACE DECIMAL: .020"    |  |           |           |
| THREE PLACE DECIMAL: .010"  |  |           |           |
| MATERIAL:                   |  | Q.A.      | COMMENTS: |
| FINISH: RAW                 |  |           |           |
| WEIGHT: 1827.59             |  |           |           |
| NEXT ASSY: USED ON          |  |           |           |
| APPLICATION:                |  |           |           |
| DO NOT SCALE DRAWING        |  |           |           |

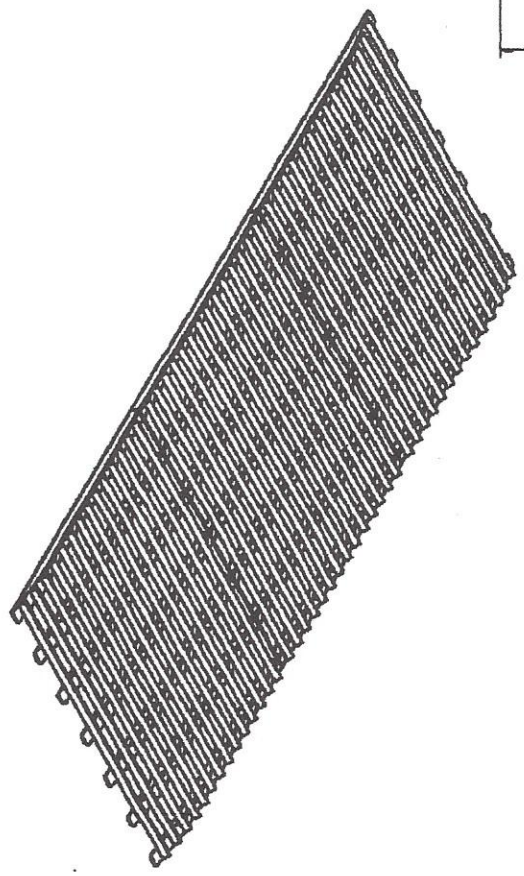
|                     |             |               |  |
|---------------------|-------------|---------------|--|
| GOLDEN BEAR SERVICE |             | TITLE:        |  |
| 562-310-3017        |             | RUMBLE GRAT - |  |
| 8260 CABALLO WAY    |             | RAMP          |  |
| FLAGSTAFF, AZ 86004 |             |               |  |
| SIZE                | DWG. NO.    | REV           |  |
| A                   | RUMBLE RAMP |               |  |
| SCALE: 1:35         |             | SHEET 1 OF 1  |  |

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
GOLDEN BEAR SERVICES. ANY  
REPRODUCTION IN PART  
OR AS A WHOLE WITHOUT THE WRITTEN  
PERMISSION OF GOLDEN BEAR SERVICES  
IS PROHIBITED.



| ITEM NO. | PART NUMBER        | DESCRIPTION                               | QTY. |
|----------|--------------------|-------------------------------------------|------|
| 1        | RUMBLE RAMP        | 4" X 4" X 3/8" SQUARE TUBE 96" CUT LENGTH | 14   |
| 2        | RUMBLE ANGLE       | 2.5" X 2.5" X .375" ANGLE - 120" LENGTH   | 42   |
| 3        | RUMBLE BORDER      | 4" X 120" X .375" FLAT STOCK 120" LENGTH  | 4    |
| 4        | RUMBLE RAMP PLATE  | RUMBLE GRAT COVER UP PLATE                | 14   |
| 5        | RUMBLE TUBE CENTER | 4" X 4" X .375" SQ TUBING 96" LENGTH      | 7    |

NOTES:  
 USE ONLY 1/4 OR 3/8" THICK MAT'L  
 168' OF 4" SQUARE TUBING NEEDED PER COMPLETE STRIP  
 420' OF 2.5" X .375 ANGLE IRON NEEDED PER COMPLETE STRIP  
 40' OF 4" X .375" FLAT STOCK NEEDED PER COMPLETE STRIP  
 2X LASER CUT RAMP PLATES NEEDED PER COMPLETE STRIP



THIS PRINT IS USED FOR GOLDEN BEAR SERVICE PURPOSES ONLY

PROPERTY AND CONFIDENTIAL  
 THE INFORMATION CONTAINED IN THIS  
 DRAWING IS THE SOLE PROPERTY OF  
 GOLDEN BEAR SERVICES. ANY  
 REPRODUCTION IN PART  
 OR AS A WHOLE WITHOUT THE WRITTEN  
 PERMISSION OF GOLDEN BEAR SERVICES  
 IS PROHIBITED.

|                             |           |                                  |  |
|-----------------------------|-----------|----------------------------------|--|
| UNLESS OTHERWISE SPECIFIED: |           | DIMENSIONS ARE IN INCHES         |  |
| TOLERANCES:                 |           | FRACTIONAL: $\pm 1/32"$          |  |
|                             |           | ANGULAR: BEND $\pm 1/2"$         |  |
|                             |           | TWO PLACE DECIMAL: $\pm .002"$   |  |
|                             |           | THREE PLACE DECIMAL: $\pm .010"$ |  |
| INTERP. GEOMETRIC           |           | TOLERANCING PER:                 |  |
| MATERIAL:                   |           | COMMENTS:                        |  |
| FINISH:                     |           |                                  |  |
| WEIGHT: 5577.88             |           |                                  |  |
| NEXT ASSY                   |           |                                  |  |
| USED ON                     |           |                                  |  |
| APPLICATION                 |           | DO NOT SCALE DRAWING             |  |
| NAME                        | DATE      | DRAWN                            |  |
| S. REPLEN                   | 5-29-2015 | S. REPLEN                        |  |
| CHECKED                     |           | ENG APPR.                        |  |
|                             |           | MFG APPR.                        |  |
|                             |           | Q.A.                             |  |
| TITLE:                      |           | GOLDEN BEAR SERVICE              |  |
| 8280 CABALLO WAY            |           | PLACESTART, AZ 86004             |  |
| SIZE                        |           | DWG. NO.                         |  |
| A                           |           | RUMBLE STRIP                     |  |
| SCALE: 1:60                 |           | REV                              |  |
| SHEET 1 OF 1                |           |                                  |  |